

## PRODUCT DATA SHEET

Standing: 2025-02-12

LAUDA Integral IN 2040 XTW Process thermostat  
400 V; 3/PE; 50 Hz & 460 V; 3/PE; 60 Hz  
Part Number: L004491

### Features

- Process thermostat with integrated cooling system for dynamic temperature control within external circuits
- Coloured TFT display for simultaneous indication of actual & set values and graphic illustration of the temperature profile
- Clear text menu navigation, six selectable languages DE, EN, FR, ES, IT, RU
- Management of heat transfer liquids with stored properties
- Easy input via cursor and soft keys. Additional Tmax key for overtemperature protection
- SelfCheck Assistant for system diagnosis
- Quick-stop function via black push-button and connection contacts for remote release
- Fully electronic continuous controller with PID action for internal & external control
- Self adapt function for determination of control parameters
- PowerAdapt system for the use of the maximum possible amount of heat permitted by the power supply system
- Low-level and adjustable over-temperature protection with acoustic alarm for use with flammable and non-flammable liquids
- Powerful LAUDA Variopump (pressure pump) with 8 selectable output levels or control of outflow pressure
- USB and Ethernet interface equipped as standard
- Port for external Pt100 integrated, second external Pt100 feasible via interface module
- Remote fault indication through floating contact
- Option for upgrading up to 2 additional interfaces (RS 232/485, Profibus, analogue, contact or EtherCAT module)
- Integrated and adjustable bypass
- Programmer with 150 temperature/time segments that can be separated into 5 programs
- Digital display of pump pressure
- Very small internal volume and big non-thermostated expansion vessel (cold fluid layer system)
- Integrated web server for browser based operation in local area networks via PC, tablet or smart phone, secure data transfer due to authentication procedure and encryption
- Highly efficient SmartCool system for energy-saving digital cooling control with speed-controlled compressor
- Water cooled system



Reserve technical changes

LAUDA DR. R. WOBSEY GMBH & CO. KG  
Laudaplatz 1 • 97922 Lauda-Königshofen • DE

T + 49 (0) 9343 503-0  
info@lauda.de • www.lauda.de  
WEEE-Reg-Nr.: DE 66 42 40 57

Kommanditgesellschaft: Sitz Lauda-Königshofen  
Registergericht Mannheim • HRA 560069

Persönlich haftende Gesellschafterin:  
LAUDA DR. R. WOBSEY Verwaltungs-GmbH  
Sitz Lauda-Königshofen  
Registergericht Mannheim • HRB 560226

Geschäftsführer:  
Dr. Gunther Wobser (Vors.), Dr. Mario Englert,  
Dr. Marc Stricker  
Beirat: Dr. Gerhard Wobser

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### Features

- Utilizes natural refrigerants CO2



Working temperature min.  
-45 °C



Working temperature max.  
200 °C

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## Technical Features (according to DIN 12876)

Working temperature range	-45 ... 200 °C
Ambient temperature range	5 ... 40 °C
Temperature stability	0.05 ± K
Heater power max.	16 kW
Power consumption max.	18 kW
Current max.	25 A
Pump Pressure max.	6,0 bar
Pump flow rate max. (pressure)	120 L/min
In / Outlet connection thread (outside)	M38 x 1,5
Inlet/outlet hose size	1"
Filling volume min.	10.5 L
Filling volume max.	30 L
Water cooling connection thread (outside)	3/4 "
Recommended cooling water temperature	15 °C
Cooling water temperature max.	20 °C
Cooling water flow rate	45 L/min
Recommended pressure difference cooling water	3 bar
Pressure difference cooling water min.	0.8 bar
Max. pressure difference cooling water	10 bar
Maximal pressure cooling water	10 bar
Overall dimensions (WxDxH)	760 x 650 x 1605 mm
Weight	408 kg
Noise level	61 dB(A)
Power supply	400 V; 3/PE; 50 Hz & 460 V; 3/PE; 60 Hz
Power plug	Power cord with plug (NEMA L16-30P twist lock; 30 A)

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Temperature	Pump stage	Heat transfer liquid	Cooling Capacity 50 Hz	Cooling Capacity 60 Hz
200 °C	8	Thermal oil	20.8 kW	20.8 kW
100 °C	8	Thermal oil	20.8 kW	20.8 kW
20 °C	8	Ethanol	20.8 kW	20.8 kW
10 °C	8	Ethanol	20.5 kW	20.5 kW
0 °C	8	Ethanol	17.8 kW	17.8 kW
-10 °C	8	Ethanol	14 kW	14 kW
-20 °C	4	Ethanol	10.5 kW	10.5 kW
-30 °C	4	Ethanol	6.6 kW	6.6 kW
-40 °C	4	Ethanol	3.5 kW	3.5 kW
-45 °C	4	Ethanol	2.2 kW	2.2 kW

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### Standard accessories

- 2 nipples 3/4" with screw cap G3/4 for cooling water

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